

**VOLVO  
PENTA****2003**

**3-cylinder, 4-stroke, direct injected marine diesel  
with reverse gear, V-drive or S-drive. Propeller shaft output,  
— 20.5 kW (28 hp) at 3200 r/min.**

2003 is the designation of the 3-cylinder variants of Volvo Penta's 2000 Series. Shorter, narrower, and lower and therefore significantly lighter than previously available. Designed and manufactured for marine use ensuring long service life and high standards of comfort.

Direct injected, easily started and fuel efficient. With electric starting as standard. Large flywheel, decompression lever and fuel enrichment device for easy starting. A 12-volt marine electrical system with 14V/50A alternator ensures adequate charging. The engine is carried in vibration-damping rubber mounts.

Cast-iron block and cylinder head with sacrificial anode for additional protection.

All essential service points are easily accessible at the front of the engine: Oil dipstick, oil filter cap, oil filter, fuel filter and sea water pump impeller. The drive belt adjustment, bleeding of the fuel system and filling of oil are also all done from the front of the engine.

There are three transmission alternatives for the 2000 Series engines, all with an easily operated cone clutch with an anti-slip feature. The R-version is angled down at 7° to facilitate installation and save space. In the V-version (output shaft angled at 20°), the transmission comes complete with bevel gears and a through-running shaft feature for simple alignment. Last but by no means



least, the S-version with its very compact and extremely quiet-running concept.

**2003**  
DIESEL SERIES

# Volvo Penta Shop Manual

**JR Anderson**



## **Volvo Penta Shop Manual:**

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