

## General Functioning

Colt's No. M2 is an air-cooled gas magazine-fed automatic weapon. It is necessary to "cock" it manually to fire the first round a minute.

When the burning powder starts a tremendous pressure is generated in the cartridge case and barrel starts a tremendous pressure. This pressure pushes the bullet out of the barrel and the cartridge case out of the chamber toward the rear. Each time the bolt positively locked against the rear of the cartridge of the

chamber and barrel starts a tremendous pressure. This pressure pushes the bullet out of the barrel and the cartridge case out of the chamber toward the rear. Each time the bolt positively locked against the rear of the cartridge of the



Figure 9A. Cutaway View of Gun.

## General Functioning

When the cartridge is fired the force of recoil causes the barrel, barrel extension, and bolt to move to the rear against a spring. This spring serves to drive the bolt forward again. The empty case is withdrawn by the bolt from the barrel chamber and the next cartridge is extracted from the magazine.

The long rearward motion of the bolt is checked and as it stops forward the empty case is ejected and the next cartridge is moved into the barrel chamber. See Figure 10B. The bolt having checked the short rearward motion of the barrel and extension, the arrangement prevents the case from being driven toward the rear. The bolt forward motion of the barrel and barrel causes the firing pin to strike the cartridge, providing a means of recocking the next cartridge. The cycle continues as long as trigger action is maintained and as long as ammunition is supplied.

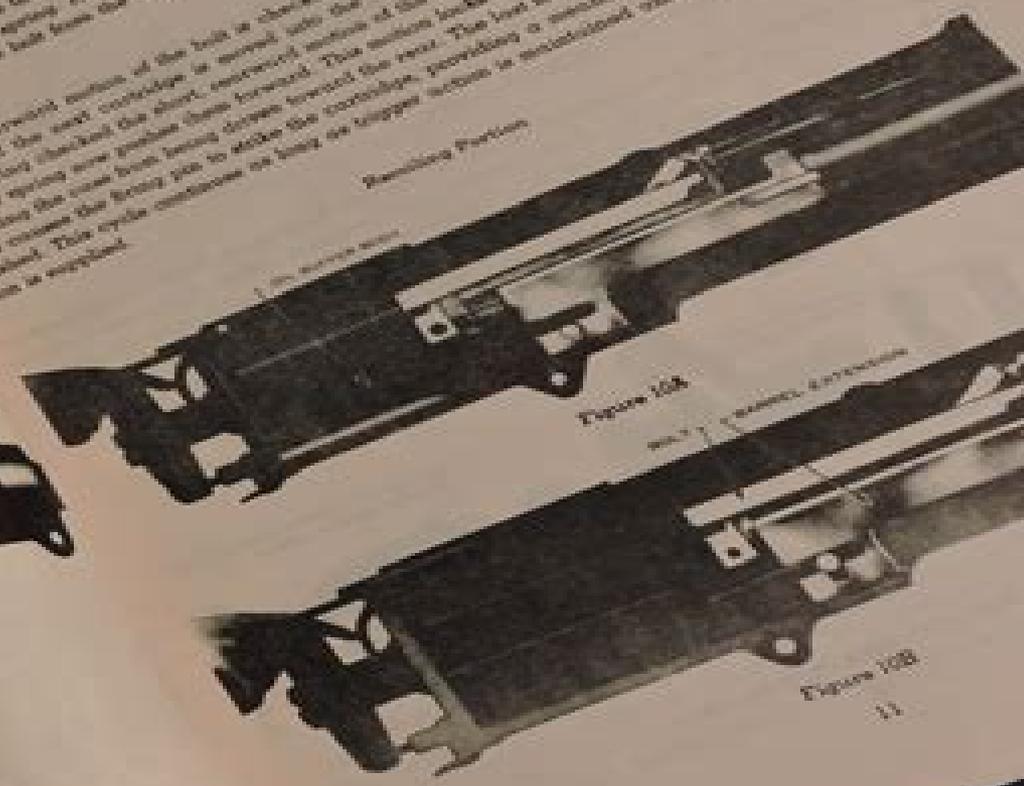


Figure 10A

Figure 10B

# Caliber Machine Gun M2 Manual

**General Motors Corporation. AC Spark  
Plug Division**

## **Caliber Machine Gun M2 Manual:**

*Browning MacHine Gun, Caliber . 50, Hb, M2 Ground* United States War Department,2013-10 This is a new release of the original 1940 edition     **Browning Machine Gun, Caliber . 50 HB, M2** Ray Merriam,2012-08-14 Merriam Press Military Reprint 9 First Edition August 2012 Reprint of the November 1944 edition of the War Department Manual for M2 Browning 50 Caliber HB Heavy Barrel Machine Gun Covers description disassembling and assembling care and cleaning functional operation stoppages accessories spare parts ammunition training ground and vehicular mounts anti aircraft gunnery advice to instructors appendices preliminary gunner s test familiarization firing and aerial target course and index 88 illustrations

Operator's Manual ,1988     *Browning Machine Gun, Cal. .50, M2, Water-cooled, and Mounts* ,1943     Browning Machine Gun Caliber .50 HB, M2 ,1972     Practical Guide to the Operational Use of the M2 .50 Caliber BMG Erik Lawrence,2015-03-10 The most current up to date full color manual anywhere in the world on the M2 Browning 50 Caliber Machine Gun Authored by Erik Lawrence former Special Forces Instructor and owner of one of the most realistic and experienced training companies in the US 130 pages of great to know information with procedures that have been vetted over time 90 color pictures to better explain the listed procedures Developed for weapons familiarization classes and instructor development the best Team Room reference library available The objective of this manual is to allow the reader to be able to use the M2 50 Cal weapon system safely and competently The manual will give the reader background specifications of the weapon and its capability instructions on its operation disassembly and assembly procedures demonstrate correct employment of tripod proper safe firing procedures malfunction and misfire procedures Operator level maintenance will also be detailed to allow the operator to understand and become competent in the use and maintenance of the M2 Browning 50 Caliber Machine Gun     *Caliber .50, M2, Browning Machine Gun* General Motors Corporation,1944

**Technical Manual** ,1942     Browning Machine Gun, Caliber.50, Hb, M2: Basic Field Manual United States War Department,2008-06 This scarce antiquarian book is a facsimile reprint of the original Due to its age it may contain imperfections such as marks notations marginalia and flawed pages Because we believe this work is culturally important we have made it available as part of our commitment for protecting preserving and promoting the world s literature in affordable high quality modern editions that are true to the original work     **Manual NGB.** United States. National Guard Bureau,1950     **Operator's Manual** ,1991     *The Machine Gun, History, Evolution, and Development of Manual, Automatic, and Airborne Repeating Weapons* Ordnance Bureau (Navy Department),1955     **The Machine Gun** George M. Chinn,1955 The series of books entitled The machine gun was begun with the belief that the next best thing to actual knowledge is knowing where to find it The research summarized within the covers of these volumes has been compiled by the Bureau of Ordinance Department of the Navy in order to place in the hands of those rightfully interested in the art of automatic weapon design the world s recorded progress in this field of endeavor Vol II p v     *DA Pam* ,1967     **National**

**Guard Bureau Manual** United States. National Guard Bureau,1950      **Basic Field Manual** United States. War Department,1940      *Browning Machine Gun, Caliber .50, AN-M2 Aircraft, Basic* ,1947      **Index of Technical Publications** United States. Department of the Army,1977      **Training Manual** General Motors Corporation. AC Spark Plug Division,194?      *Browning Machine Gun, Caliber .50, HB, M2 (mounted in Combat Vehicles)* .,1940

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using one of our scavenger hunts we have three options depending on the age of your students or child lower elementary these questions are best for students who are just learning to read and write

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