

Specifications

Refer to the Best Manual noting the following:

Connect Crank Height:

Inlet, Exhaust: 48.842 – 49.792 mm
 Service Limit: 48.54 mm

Cylinder Compression Stroke range, with compression release operated:

Using Manual Starter
 920 – 1,000 kPa
 (6.8 – 7.5 kg/cm², 100 – 100 psi)

Using Electric Starter
 790 – 1,000 kPa
 (5.7 – 7.5 kg/cm², 100 – 170 psi)

Cylinder, Piston:

Cylinder inside diameter:
 75.000 – 75.012 mm
 Service Limit: 75.010 mm

Piston diameter:
 75.000 – 75.010 mm
 (75.01 mm)

Piston/cylinder clearance: 0.005 – 0.007 mm

Oversize piston and rings: +0.2 and +1.2 mm

Piston ring groove clearance:

Top: 0.02 – 0.07 mm (0.11 mm)
 Secondary: 0.02 – 0.06 mm (0.10 mm)

Piston ring thickness:

Top, second: 0.81 – 0.86 mm (0.90 mm)

Piston ring groove width:

Top: 1.00 – 1.04 mm (1.02 mm)
 Second: 1.01 – 1.05 mm (1.11 mm)

Special Tools

Refer to the Best Manual noting the following additional tool:

Beating Drive Set: 87005-1120



Cylinder Head

Cylinder Head Removal

- Remove the following parts:
 - Frame Fender (see Frame chapter)
 - Fuel Tank (see Fuel System chapter in the text)
 - Carburetor (see Fuel System chapter in the Best Manual)
 - Exhaust Pipe (see Exhaust Pipe Removal)
 - Camshaft Sprocket (see this chapter)
 - Spark Plug Cap
 - Cylinder Head Breather Hose and Hose Clamp
- Remove the cylinder head bracket bolts, the cylinder head mounting bolt, and nut, then take off the bracket.



A. Cylinder Head Bracket Mounting Bolts
 B. Cylinder Head Breather Hose and Hose Clamp
 C. Cylinder Head Mounting Bolt and Nut

- Remove the cylinder head bolt.
- Loosen the cylinder head bolts completely starting with the 8 mm bolts and remove all the bolts.



A. 8 mm Cylinder Head Bolts
 B. 4 mm Cylinder Head Bolts
 C. 6 mm Cylinder Head Bolt

- Lift the cylinder head clear of the front plate in the cylinder and slide the cylinder head out of the frame.

Cylinder Head Installation Notes

- Refer to the Best Manual noting the following:
 - Install a new cylinder head gasket.
 - Inspect the new head gasket, and if the seal coating breaks easy, replace the gasket.



1. Cylinder Head Gasket

- With the cylinder head or the cylinder head bolts are not used, tighten the 8 mm bolts to 24 Nm (23.6 kgm, 26 ft-lb) of torque.
- If not, tighten the upper three bracket mounting bolts, then tighten the lower bracket bolt and nut to the specified torque (see Cylinder Head Removal and Exploded View).

Compression Releasing Lever Removal

CAUTION

Do not remove the compression releasing lever unless it is absolutely necessary. If removed, the oil seal replacement may be required.

- Remove the frame fender (see Frame chapter in the manual).
- Remove the bolt holding the compression releasing lever.



A. Bolt
 B. Compression Releasing Lever

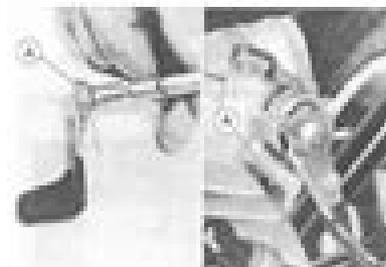
- Pull out the lever along with the washer and return spring.



A. Oil Seal
 B. Return Spring
 C. Washer

Compression Releasing Lever Installation

- Replace the oil seal in the cylinder head. Use a suitable bearing driver from the bearing driver set (special tool Pt. 87005-1120) when installing the oil seal.
- Attach the return spring on the compression releasing lever as shown.



A. Return Spring

- Cool the lever shaft and install the washer and lever assembly.
- Tighten the bolt securely.

Bayou 3shop Manual

M Mark



Bayou 3shop Manual:

The Enigmatic Realm of **Bayou 3shop Manual**: Unleashing the Language is Inner Magic

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