

CAT C12 ENGINE CALIBRATION

FIRST ROUND _ piston number 1 at the top dead center position on the compression stroke and piston number 6 in overlap, install the timing pin into the flywheel.

CALIBRATE ON THE CYLINDERS

intake valve	1, 2, and 4	clearance
exhaust valve	1, 3, and, 5	clearance
injectors	3, 5, and, 6	180 degree adjustment
Engine brake	1, 3, and, 5	Clearance

SECOND Turn _ remove the timing pin and turn the flywheel 360 degrees in the direction of engine rotation. This will put the number 6 piston in the top center position on the compression stroke and the number 1 piston in overlap, install the timing pin into the flywheel.

CALIBRATE ON THE CYLINDERS

Intake valve	3, 5, and 6	Clearance
Exhaust valve	2, 4, and 6	Clearance
injectors	1, 2, and 4	180 degree adjustment
Engine brake	2 4, and 6	Clearance

SPECS

- _ valve rocker arm adjuster lock nut torque (18+-5 lbs. ft.)
- _ injector regulator lock nut torque (41+-7 lbs, ft)
- _ engine brake slave piston adjuster lock nut (25 lbs. ft.)
- _ rocker arm assembly pin and stud torque (75+-15 lbs. ft.)
- _ engine brake nut torque (60+-11 lbs, ft)
- _ engine brake bolt torque (41+-7 lbs, ft)
- _ pin torque with injector head (25, lbs, ft)

INJECTOR ADJUSTMENT

- _ Loosen (back off) the injector screw, turn the Unit Injector adjusting screw clockwise until contact is made with the Unit Injector.
- _ turn the unit injector adjusting screw 180 degrees clockwise. (OK)

Cat Pump Engine Calibration Program

L Reisser



Cat Pump Engine Calibration Program:

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