

c. Tighten the four large knurled nuts evenly by hand until a positive stop is felt. No external component contact can be seen. The positive stop is the timing advance piston making contact at the bottom of its travel. This step makes sure that the timing advance unit is in its most retarded timing position.



Tighten Drive Bolts And Remove Tooling  
(4) Bolts.

9. Tighten the four bolts (4) to a torque of  $55 \pm 7$  N·m ( $41 \pm 5$  lb ft).
10. Remove holding tool from the automatic timing advance unit.
11. Remove the timing pin bolt from the flywheel and timing pin (6) from the fuel injection pump housing.
12. Install the flyweight spring and retainer (2) on the timing advance unit. Make sure the spring is in its correct position and tighten the four nuts to hold the retainer in position.
13. Install cover (1) on the timing gear housing and plug (5) in the fuel injection pump housing.
14. If necessary, check the dynamic timing of the engine with the 8T5300 and 8T5301 Tool Groups. Make reference to Special Instructions, Form No. SEHS8580, for the correct installation and operation of the tool groups. Also, see Checking Engine Timing With 8T5300 Timing Indicator Group And 8T5301 Diesel Timing Adapter Group for the procedure to check the dynamic timing of the engine.

## Fuel Setting Procedure

Tools Needed		
5V6070	Governor Adjusting Tool Group	1
8T0500	Circuit Tester	1
8T1000	Electronic Position Indicator Group (Optional)	1



5V6070 Governor Adjusting Tool Group

**NOTE:** If the 8T1000 Electronic Position Indicator Group is used, make reference to Special Instruction Form No. SEHS8623 for information on the use of the tool group.

The fuel setting procedure can be used with the fuel injection pump and governor on or off the engine.



Fuel Injection Pump And Governor  
(1) Cover (rack position indicator). (2) Plug (rack centering pin).

# Cat 3406b Service Manual

**David Baud**



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