



Illustration 2  
Typical example

g0100000

2. Position pulley (4) and spacer (3) on water pump (5). Ensure that the bolt holes are aligned.
3. Install fan (2).
- Note:** Ensure the correct orientation of the fan.
4. Install bolts (1) and tighten to a torque of 11 N-m (97 lb in).

**End By:**

- a. Install the V-Belt. Refer to Disassembly and Assembly, "V-Belts - Remove and Install".

---

**Disassembly and Assembly**

CLL, CLS and CLJ Engines for Caterpillar Built Machines

Revised Number - 10262690-01

Publication Date - 01/06/2012

Date Updated - 05/07/2021

W2000700

## Alternator - Remove and Install - 55 Amp Alternator

SMCS - 1405-010

S/N - CMY1-UP

S/N - CYP1-UP

S/N - CYD1-UP

S/N - CZD1-UP

### Removal Procedure

**Start By:**

- a. Remove the V-Belt. Refer to Disassembly and Assembly, "V-Belts - Remove and Install".

---

**NOTICE**

Keep all parts clean from contaminants.

Contaminants may cause rapid wear and shortened component life.

---

1. Turn the battery disconnect switch to the OFF position.
2. Make temporary identification marks on the connections of the harness assembly.

# Cat 242b Skidsteer Service Manual

**Mike Jess**



**Cat 242b Skidsteer Service Manual:**

*Service Manual, Skid Steer Loader L-555 Sperry New Holland Sperry New Holland, New Holland Machine Company, Ford Motor Company, 1985*    **Service Manual** Caterpillar Tractor Company (U.S.A), 1983    **Caterpillar 3406e Service Shop Manual 5ek 6ts Cat** , 1999-01-15    **Service Manual** Caterpillar Inc, 1994    Service Manual for Caterpillar No. 29 Cable Control Caterpillar Tractor Company, 1955    **Caterpillar Service Manual** , 1971    **Service Manual** Caterpillar Inc, 1985  
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